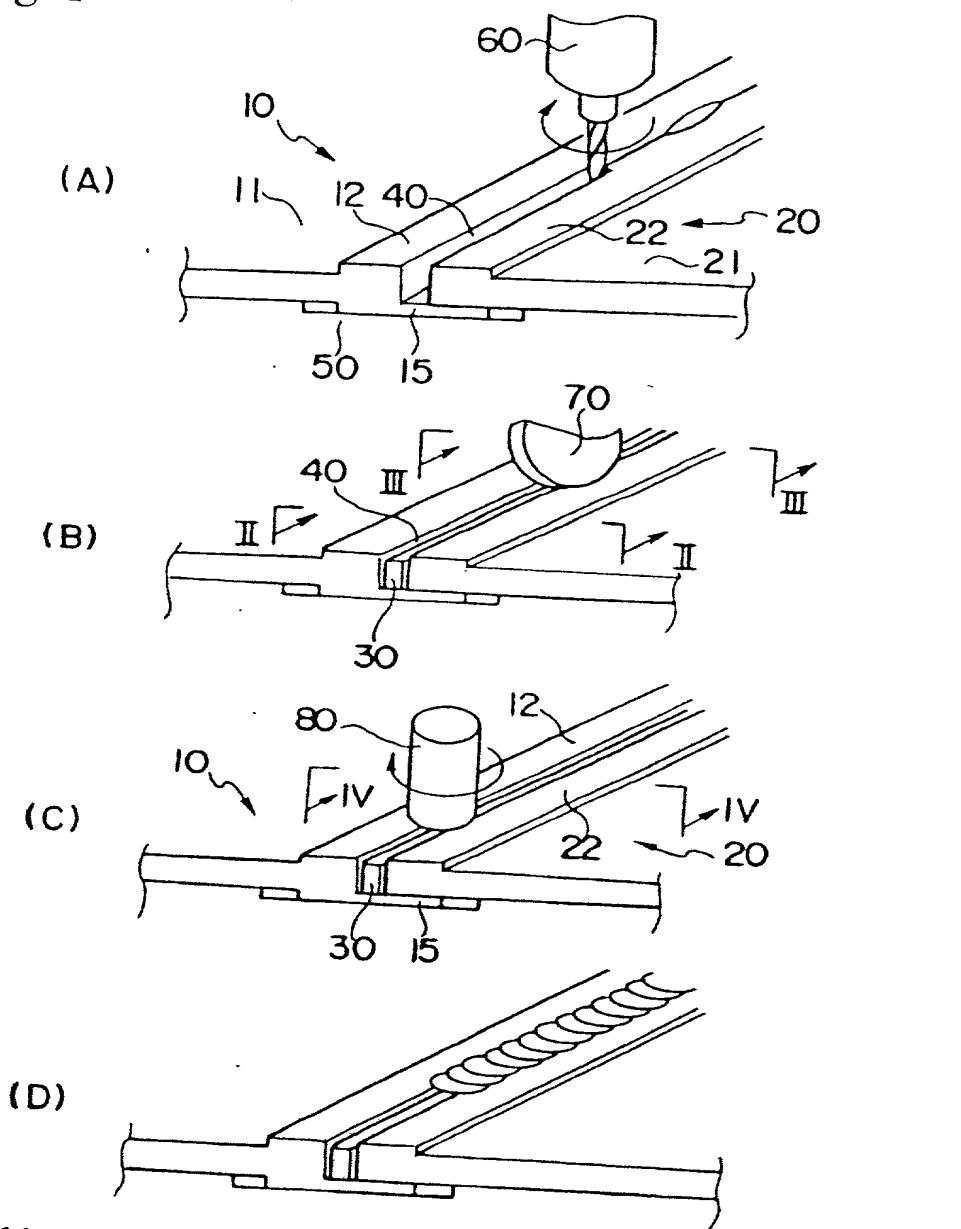


Fig. 1



10, 20: member

30: filling material

70: roller

11, 21: plate

40: gap

80: rotary tool

12, 22: protrusion

60: cutting tool

Fig. 2

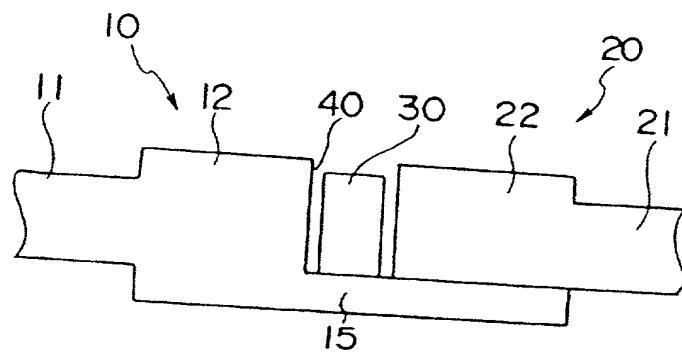


Fig. 3

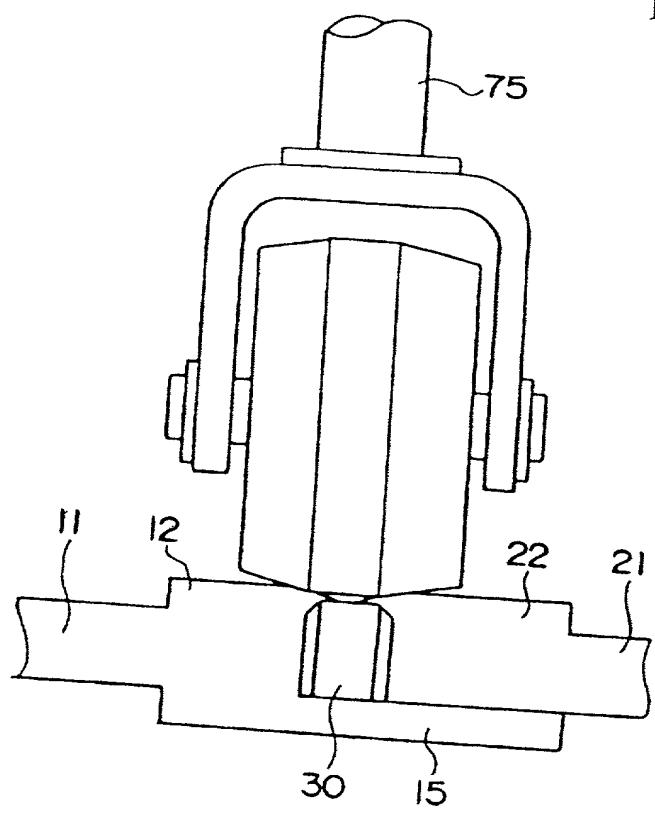
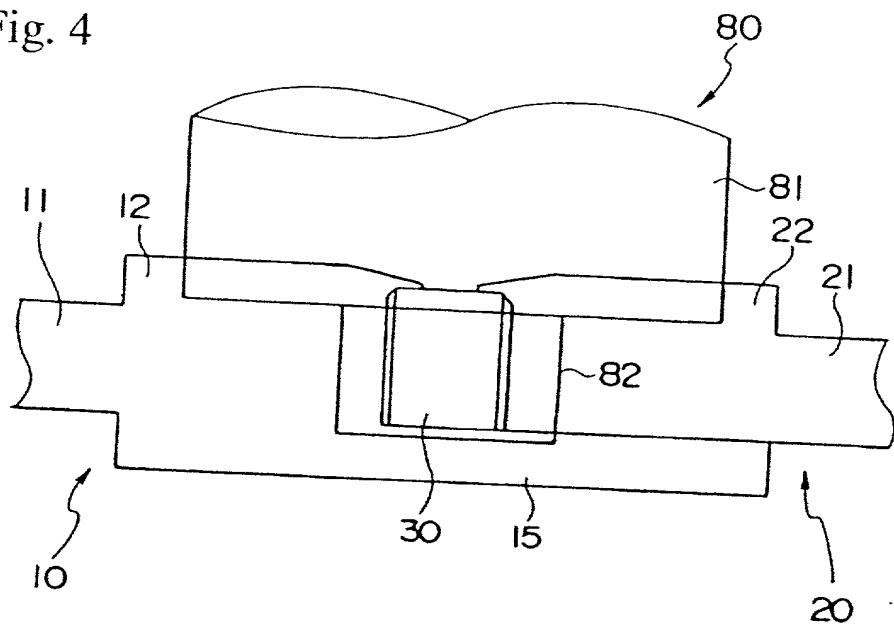


Fig. 4



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Fig. 5

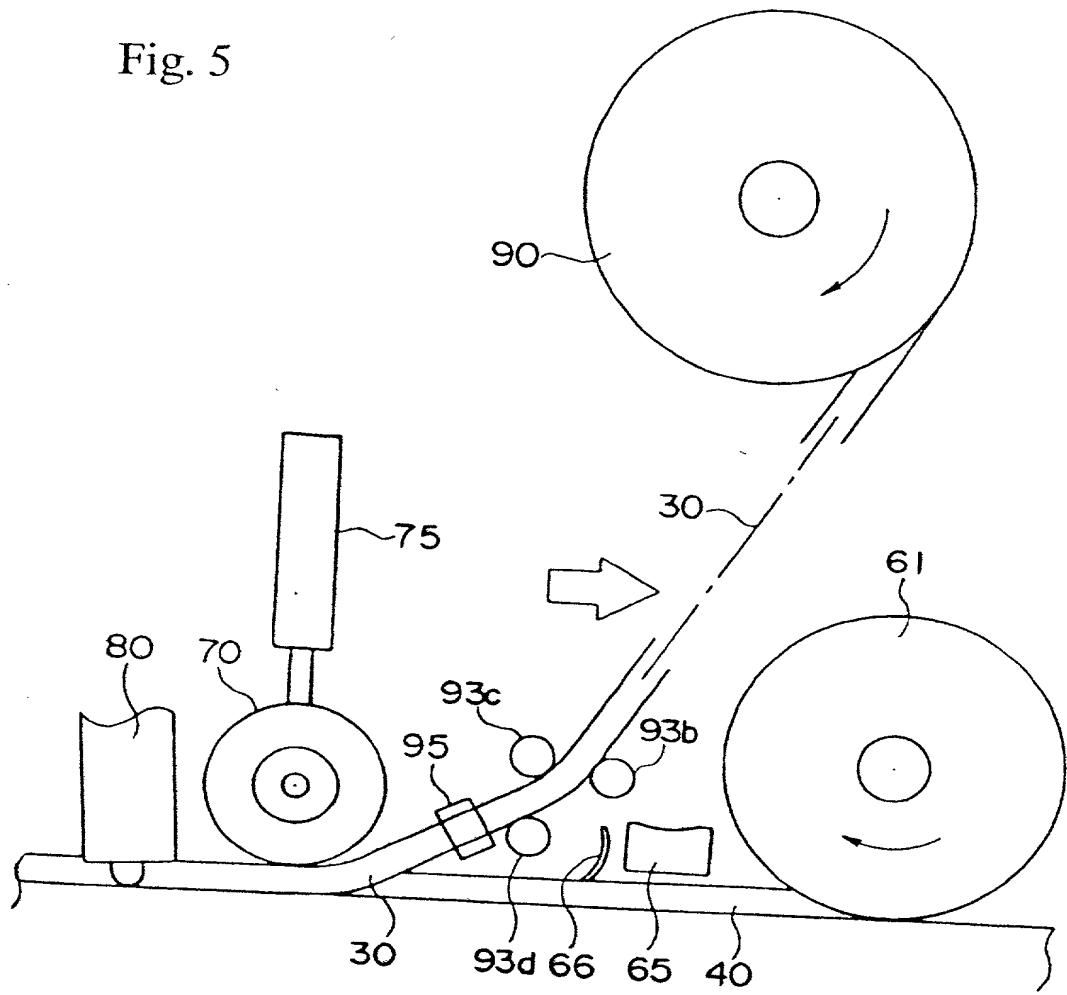


Fig. 6

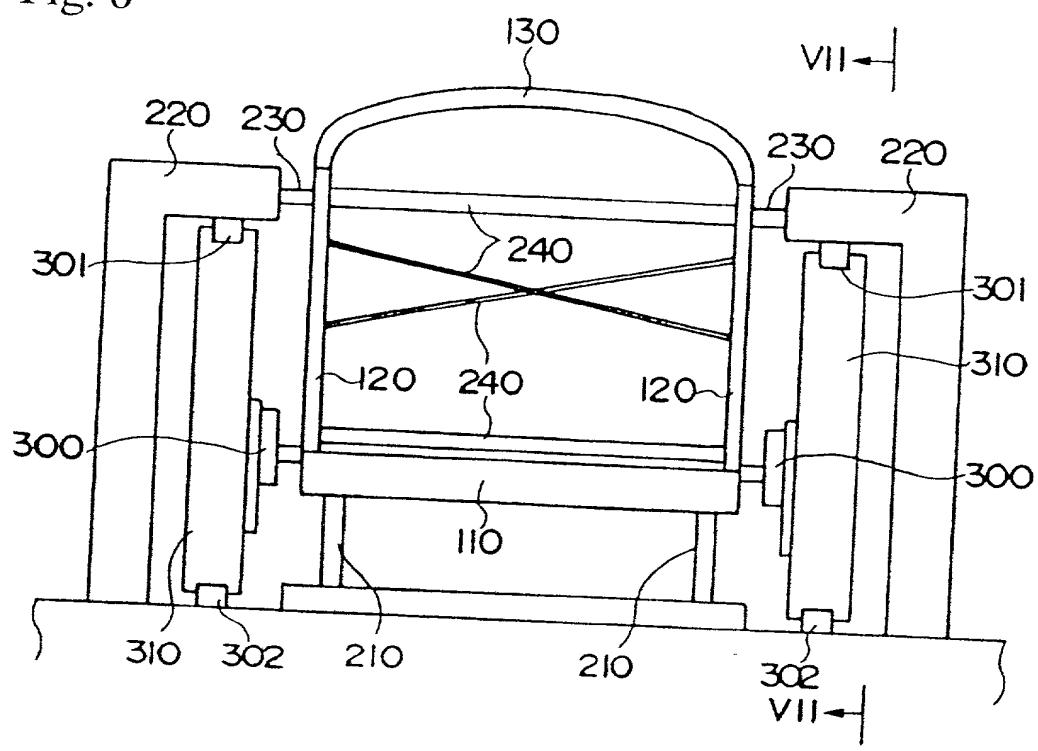


Fig. 7

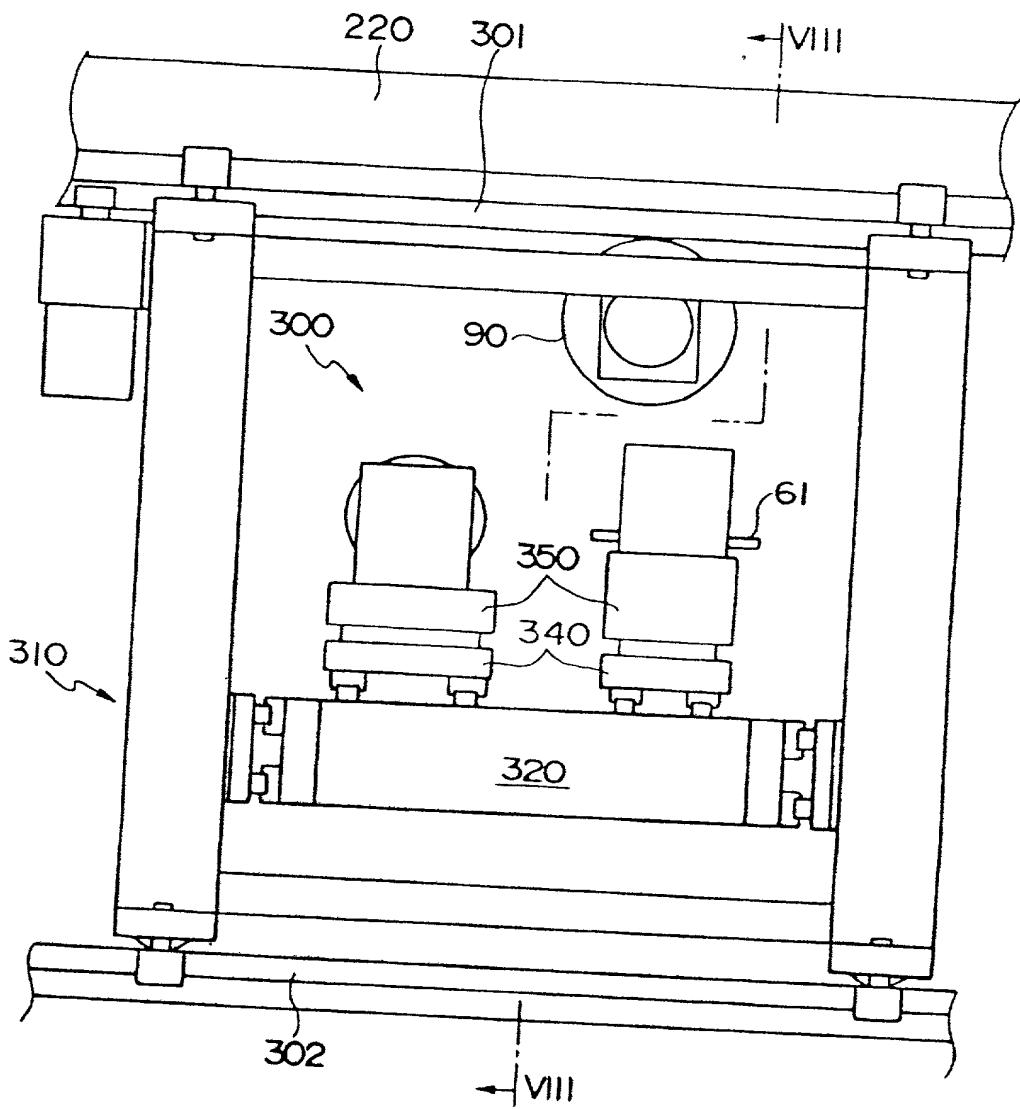


Fig. 8

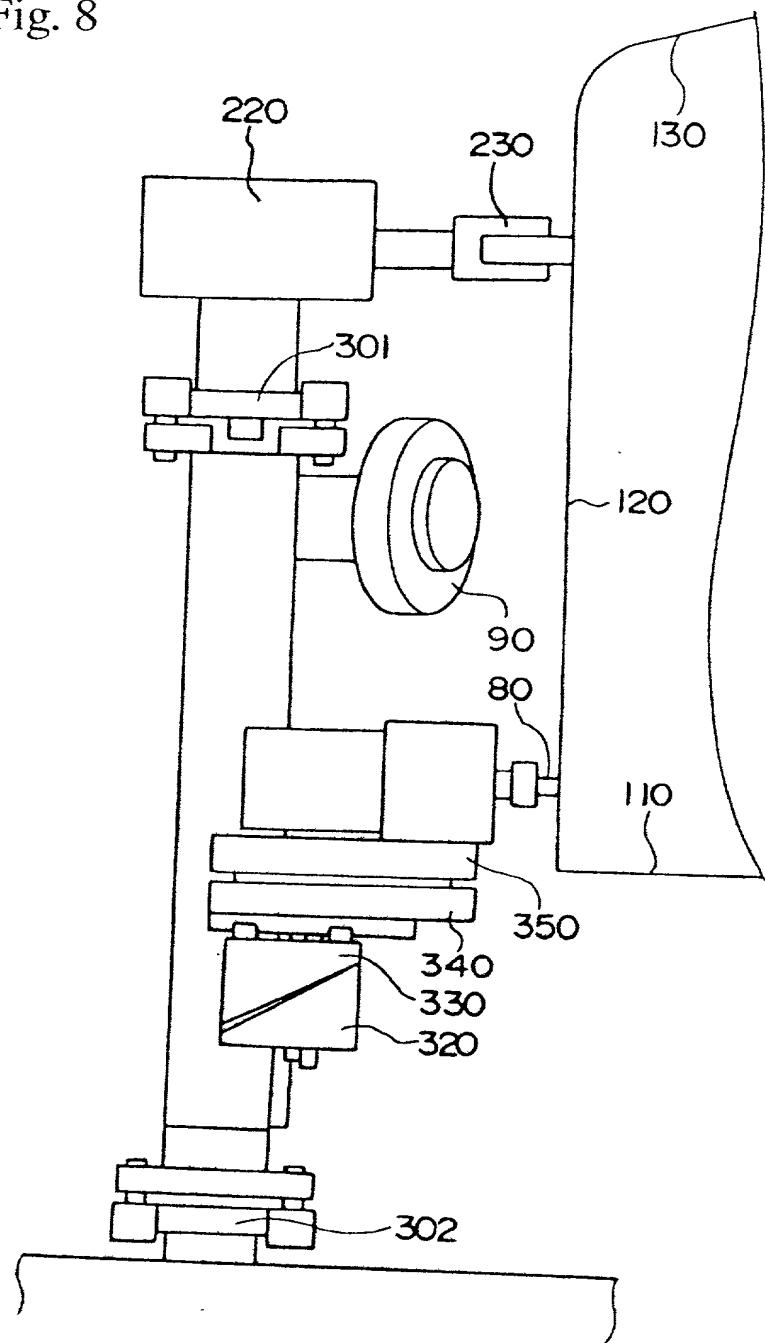


Fig. 9

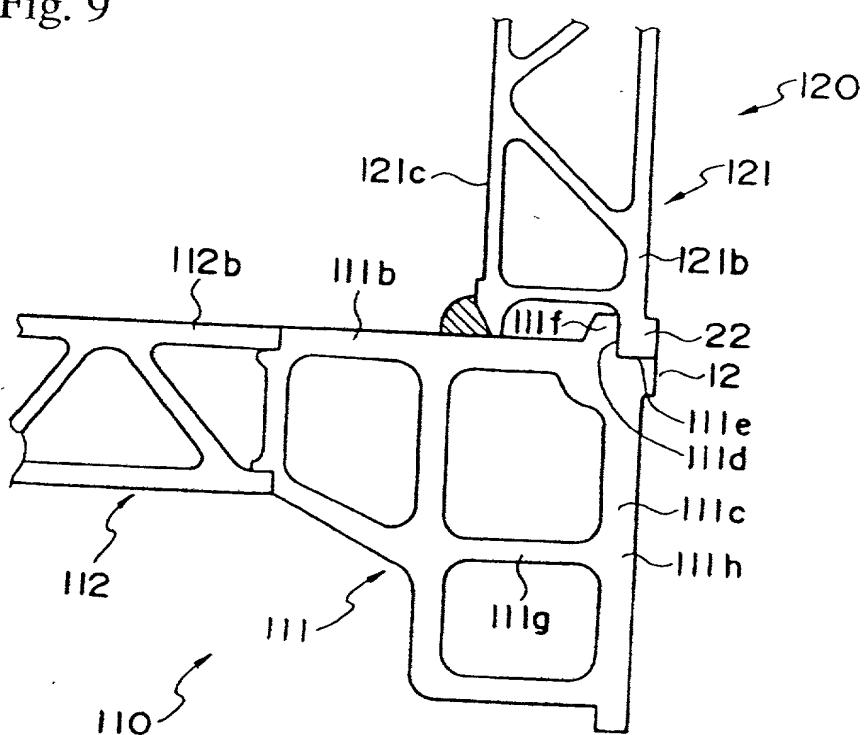


Fig. 10

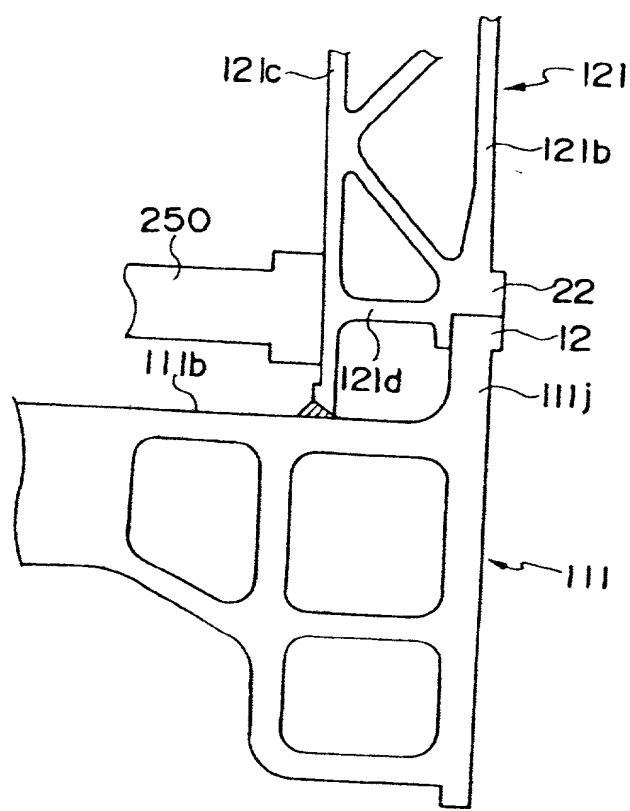


Fig. 11

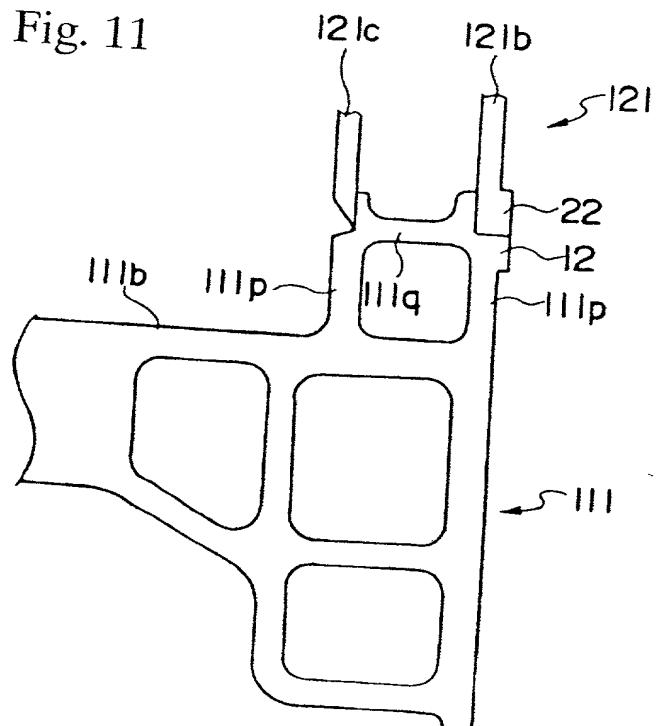


Fig. 12

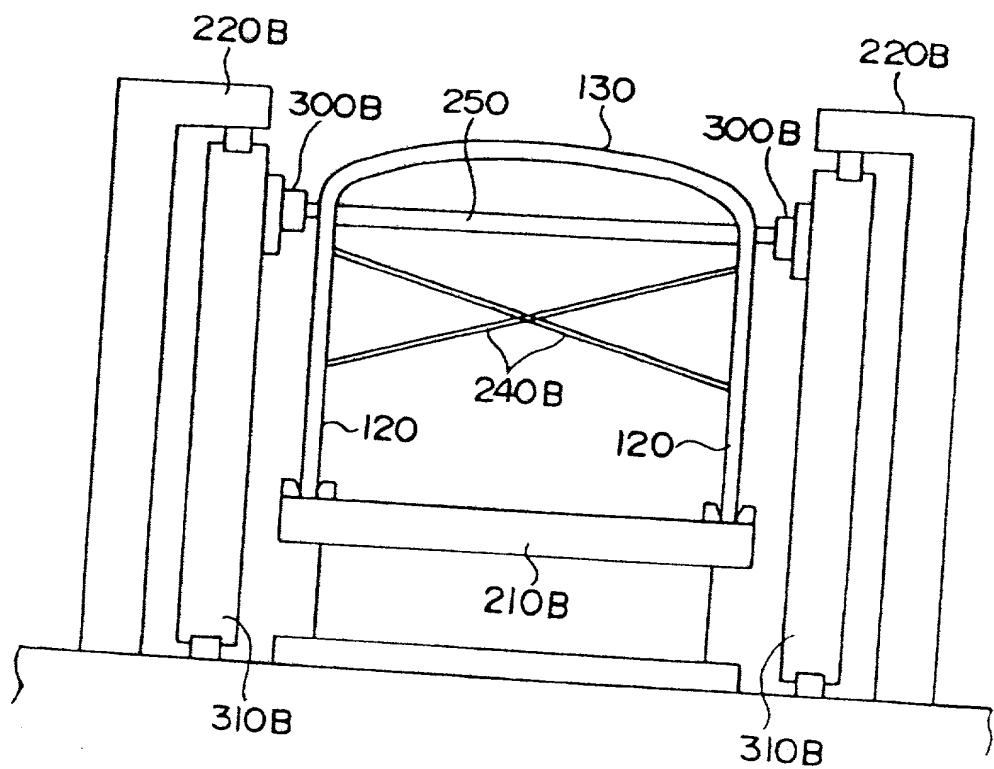


Fig. 13

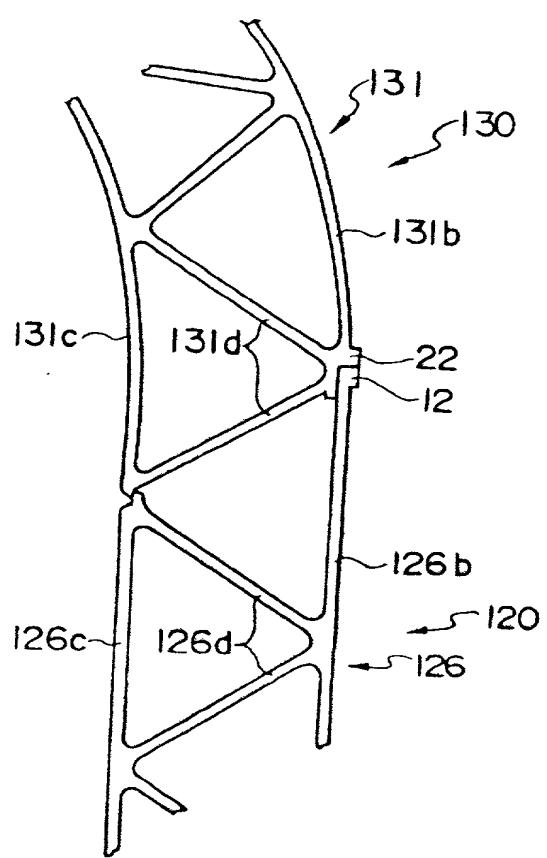


Fig. 14

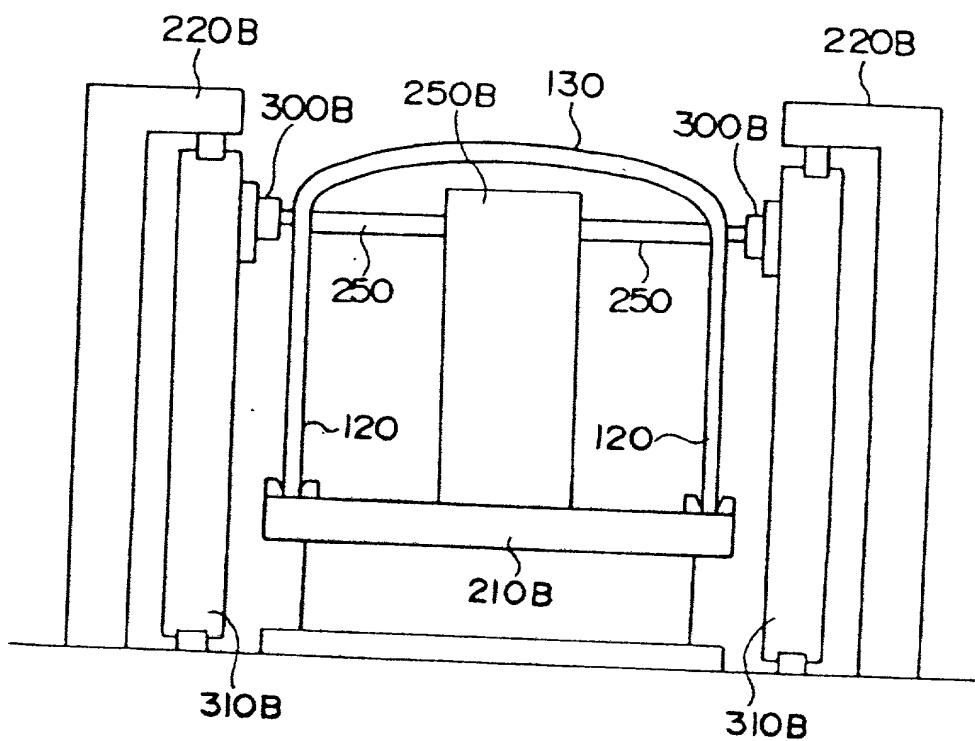


Fig. 15

